

Just-in-Time production is making what the customer needs, when it is needed, in the quantity needed.

This must be done using the minimum resources of manpower, material, and machinery.

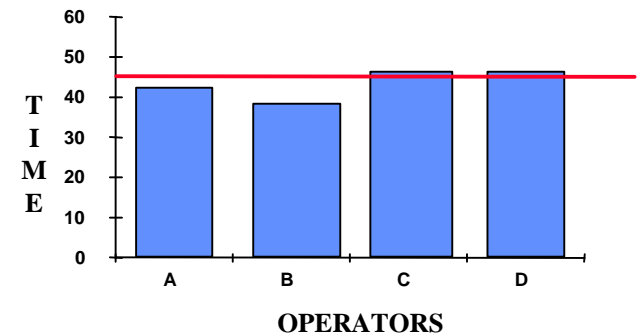
The three elements of JIT are:

- 1) Takt Time
- 2) Flow Production
- 3) Pull System

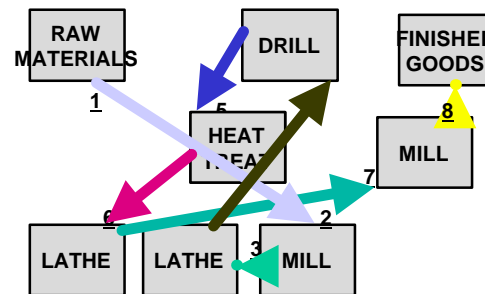
(1)



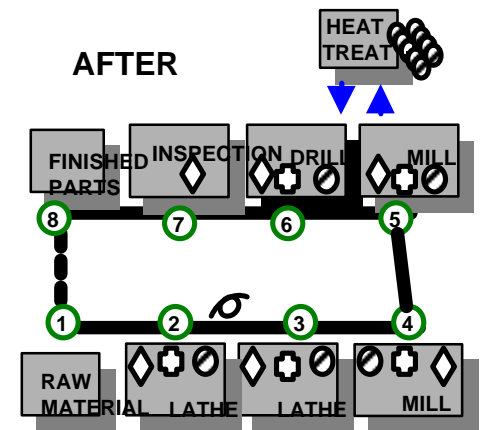
PACED BY TAKT



(2) BEFORE

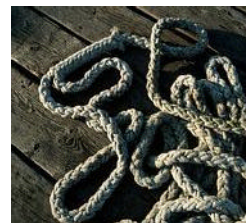


AFTER



(3)

'PUSH'



'PULL'

