

NO	TASK	CURRENT TIME		IMPROVEMENT	NEW TIME	
		EXT	INT		EXT	INT
CURRENT TOTAL				IMPROVED TOTAL		

INT OPERATIONS REQUIRING MACHINE STOP  
 EXT OPERATIONS NOT REQUIRING MACHINE STOP

KEY TERMS:  
 ASSEMBLE, DISMANTLE, USE, TRANSPORT (EMPTY, FULL)  
 PUT DOWN, CHOOSE, INSPECT, REPOSITION, HOLD, WAIT, LOOK FOR